

Harvesting of *Chlorella variabilis* Biomass Using *Moringa oleifera* Seed-Induced Sedimentation.

Abstract

Harvesting cell biomass from microalgae cultures is capital intensive and represents a significant percentage of the total production cost. Although many synthetic chemicals have been used to induce sedimentation of microalgae cultures, depending on the use of the harvested biomass, the use of natural flocculants is preferred. The efficacy of using *Moringa oleifera* seed powder, cold water extract, and autoclaved cold water extract of *Moringa oleifera* seeds to induce sedimentation of *Chlorella variabilis* cells were investigated. In all the three cases, the rate of sedimentation increased with increase in the concentration of the *M. oleifera* seed used. In comparison with seed powder, use of cold water extract resulted in significant decrease in the sedimentation rate ($p < 0.05$). However, more than 60% sedimentation was achieved by addition of extract from 10 g/L seed and incubating for only 30 minutes. The extract was autoclaved without significant decrease in the efficacy of sedimentation ($p > 0.05$). More can 70% sedimentation of *Chlorella variabilis* culture with an optical density of 3.5 was achieved in 30 minutes by addition of autoclaved extract from 7 g/L seed. This is considered sufficient for harvesting biomass from many microalgae cultures.

Key words: *Chlorella variabilis*, *Moringa oleifera*, seed powder, cold water extract, harvesting of microalgae, biomass sedimentation

1. INTRODUCTION

Cultivation of microalgae has been increasing steadily due to the various useful applications they offer in wastewater treatment [1-5], biodiesel oil production [6-12] as well as in production of antioxidants [13-16]. Microalgae are also used in soil bioremediation [17], production of single cell protein [18, 19] and carbon dioxide fixation [20]. Microalgae are also used to purify water and treat effluent from dyeing industries [21, 22]. Although, microalgae have these various applications, the cost of harvesting the microalgal biomass after cultivation is capital intensive and represents significant percentage of the total production costs [23]. Several methods have been developed for harvesting microalgae biomass and these include filtration of the culture [24], centrifugation [25], microbial flocculation [26], floatation [27] or by sedimentation [25]. Natural sedimentation is hardly enough for harvesting microalgae biomass for various applications and there is usually a need

38 to add some flocculants. The use of various inorganic and organic flocculants have been
39 investigated and these include metal salts such as Aluminium sulfate, Aluminium chloride,
40 Ferric chloride and Ferric sulphate [23, 28, 29], and Polyethylenoxide [29]. Papazi *et al.*, [30]
41 also tested the ability of 12 salts to sediment *Chlorella minutissima* cells in culture. Among
42 all these flocculants, natural organic flocculants are preferred because they are
43 environmentally friendly and some of them are edible. Some authors have worked on the use
44 of organic flocculants such as chitosan [28, 31, 32, 33] and even microbial flocculant [26].
45 Seeds of *Moringa oleifera* have been extensively investigated as flocculants in water
46 treatment and removal of dye effluent from industries [22, 34]. Recently some researchers
47 have reported the use *M. oleifera* seeds in various forms to harvest microalgae due to its
48 inexpensiveness, availability and non-toxicity. Teixeira and Teixeira [35] used seed cake, seed
49 flour and extract from cake and flour to flocculate *Chlorella vulgaris*. Hamid *et al.*, [36]
50 compared the potentiality of *M. oleifera* seed flour, protein powder and alum to flocculate
51 *Chlorella sp. cells* for the purpose of harvesting them. Udom *et al.*, [37] compared the
52 effectiveness of various flocculants (alum, ferric chloride), cationic polymer (Zetag 8819),
53 anionic polymer (E-38), *Moringa oleifera* and *Opuntia ficus-indica* cactus) for harvesting
54 microalgae grown in semi continuous culture in a photobioreactor under natural light. They
55 investigated the cost effectiveness of each flocculating agent. Hamid *et al.*, [36] harvested
56 microalgae from aquaculture waste water as a phytoremediation method using *M.oleifera*. In
57 most of these previous experiments, either rigorous extraction steps were used or the pH of
58 the media were adjusted to either highly alkaline [39] or acidic level. These added to the cost
59 of harvesting and the method of pH adjustment is not suitable for continuous culture
60 operations where only a fraction of biomass is harvested, and the residual biomass serve as
61 inoculums for the subsequent operation.

62 In the present study, the ability of *M. oleifera* seed powder, filtrate from cold aqueous
63 suspension of seed powder and autoclaved filtrate were compared for their ability to
64 flocculate *Chlorella variabilis* cells without any pH adjustment.

65 **2. MATERIALS AND METHODS**

66

67 **2.1 Materials**

68 *Moringa oleifera* pods were harvested from the Botanical Garden, Department of Plant
69 Science and Biotechnology, University of Nigeria, Nsukka. *Chlorella variabilis* NIES-2541
70 stock culture was obtained from the Department of Microbiology University of **Nigeria**,
71 Nsukka.

72

73 **2.2 Preparation of *Moringa oleifera* seed**

74 The seeds were removed from the pods and the outer shells were removed by hand. Only
75 healthy seeds were selected and used for sedimentation experiments. Three sets of dry seeds
76 of *Moringa oleifera* were prepared namely: (a) powdered seed, (b) powdered seeds were

77 soaked in cold water for 30 minutes, and the extract was filtered through cheese cloth, and (c)
78 the extract obtained from (b) was autoclaved for 20 minutes at 121 °C.

79

80 **2.3 Sedimentation with powdered seed.**

81 *Chlorella variabilis* NIES-2541 stock was maintained in BG11 medium. The stock culture
82 was revived and cultured in BG 11 medium under photoautotrophic condition for two weeks
83 in 500 mL Erlenmeyer flasks. The cultures were mixed by intermittent manual shaking three
84 times daily. The culture was illuminated at an intensity of 100 $\mu\text{molm}^{-2}\text{s}^{-1}$ using a 32-W white
85 bulbs (ASTRA NU-PARK, CHINA). Three grams of dry *M. oleifera* seeds were ground to
86 fine powdery paste with mortar and pestle. The powder was suspended in distilled water to a
87 concentration of 50g/L. Various volumes corresponding to various concentrations(1-5g/L) of
88 the *M. oleifera* suspension was added into labeled test tubes. Corresponding volumes of algal
89 biomass with optical density of 5.2 at 680 nm were dispensed into each test tube to make a
90 total volume of 10 mL. The mixture was inverted severally to mix and then allowed to stand
91 undisturbed on a test tube rack. One milliliter sample was withdrawn from the upper layer of
92 each test tube every 30 minutes for a period of 180 minutes. At the end, each sample was
93 diluted with 9 mL of distilled water and the optical density was read at 680 nm. Each
94 experiment was performed three times and the average values were plotted.

95

96 **2.4 Sedimentation with cold water extract of moringa seed**

97 Three grams of dry *M. oleifera* seeds were ground to fine powdery paste with mortar and
98 pestle. Two grams of the powder was suspended in 40 mL of distilled water inside 100 mL
99 conical flask and manually shaken intermittently for 30 minutes to extract the active
100 ingredients. The suspension was filtered through a double folded cheese cloth and various
101 volumes (0.2 to 1.0 mL) of the clear supernatant were dispensed into labeled test tubes.
102 Appropriate volumes of fully grown *C. variabilis* culture (9.8 - 9 mL) with an optical density
103 of 5.2 were dispensed into the corresponding labeled test tubes. Each test tube was inverted
104 gently several times to mix. The mixture was allowed to stand undisturbed for 180 minutes.
105 One milliliter sample was withdrawn from the top of each test tube every 30 minutes for a
106 period of 180 minutes. At the end, each sample was diluted with 9 mL of distilled water and
107 the optical density read at 680nm. Each experiment was performed three times and the
108 average values were plotted.

109

110 **2.5 Sedimentation with autoclaved *M. oleifera* seed filtrate.**

111 Three grams of dry *M. oleifera* seeds were ground to fine powdery paste with mortar and
112 pestle. Two grams of the powder was suspended in 40 mL of distilled water inside 100 mL
113 conical flask and manually shaken intermittently for 30 minutes. The suspension was filtered
114 through a double folded cheese cloth and the filtrate was autoclaved at 121°C for 20 minutes.
115 After cooling to room temperature, various volumes (0.2 to 1.0 mL) of the autoclaved filtrate
116 was dispensed into labeled test tubes. Appropriate volumes of fully grown *C. variabilis*
117 culture (9.8 - 9 mL) with an optical density of 3.5 was dispensed into the corresponding test

118 tubes and inverted gently several times to mix. The mixture was allowed to stand undisturbed
119 and one milliliter sample was withdrawn from the top of each test tube every 30 minutes for a
120 period of 180 minutes. At the end, the samples were diluted with 9ml of distilled water and
121 the optical density read at 680nm. Each experiment was performed three times and the
122 average values were plotted.

123

124 **2.6 Percentage sedimentation**

125 The percentage of *Chlorella variabilis* NIES-2541 cells sedimented by different
126 concentrations of the filtrate or powdered *M. oleifera* seeds after 30 minutes incubation was
127 calculated using the formula:

128

$$129 \text{ Percentage sedimentation} = \frac{I \text{ OD}_{680} - F \text{ OD}_{680}}{I \text{ OD}_{680}} \times 100$$

130

131 Where I OD = Initial optical density of the algal culture used

132 F OD = Final optical density of the algal culture after incubating for 30 minutes with *M.*
133 *oleifera* seed extract or powder.

134

135 **2.7 Statistical analysis**

136 All the experiments were performed in three replicates and the results were presented as
137 means of the three values. Analysis of Variance (single classification) was used to test for
138 significance differences among the treatments

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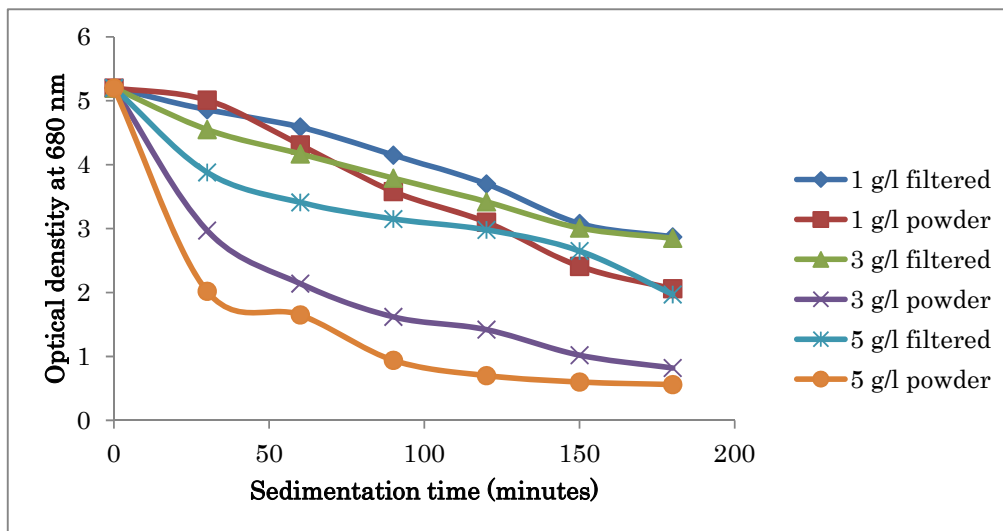
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141 **3. RESULTS AND DISCUSSIONS**

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143 Various concentrations of powdered *Moringa oleifera* seeds were either used directly
144 (powdered) or mixed with 20 mL of distilled water, extracted for 30 minutes under shaking,
145 and filtered. The effects of addition of the powder or filtrate to the culture broth on
146 sedimentation of *Chlorella variabilis* NIES-2541 cells are shown in Figure 1. The results
147 showed that the rate of cell sedimentation, as measured by decrease in the optical density of
148 the upper phase, was dependent on the concentration of the *M. oleifera* seed powder/filtrate.
149 When 1 g/L of the powder was added directly, the optical density decreased from 5.2 to 2.1 in
150 180 minutes. However, by increasing the concentration to 5 g/L, the sedimentation rate
151 increased significantly and the optical density decreased to 1.02 after 90 minutes. In other
152 words, about 80% of the *Chlorella* cells can be harvested through sedimentation by adding 5
153 g/L *M. oleifera* seed powder to the culture. However, since the powder sediments with the
154 cells, separation of the seed powder from the cells can impose a technical challenge. Thus the
155 effect of adding filtered extract to the culture broth on cell sedimentation was investigated. As
156 shown in Figure 1, addition of filtrate also induced flocculation, and thus sedimentation of the
157 cells in concentration dependent manner. The optical density decreased from 5.2 to 2.1 (about

158 60% decrease) when extract from 5 g/L seed was added. Although, the percentage
159 sedimentation obtained in the present experiment was lower than that of other workers [35,
160 39] the extraction procedures used here and extraction time were different. The algal species
161 were also not the same and the medium pH was not adjusted in the present experiment. The
162 moisture content and particle size of the *Moringa* seed powder were not also the same with
163 that of other workers.
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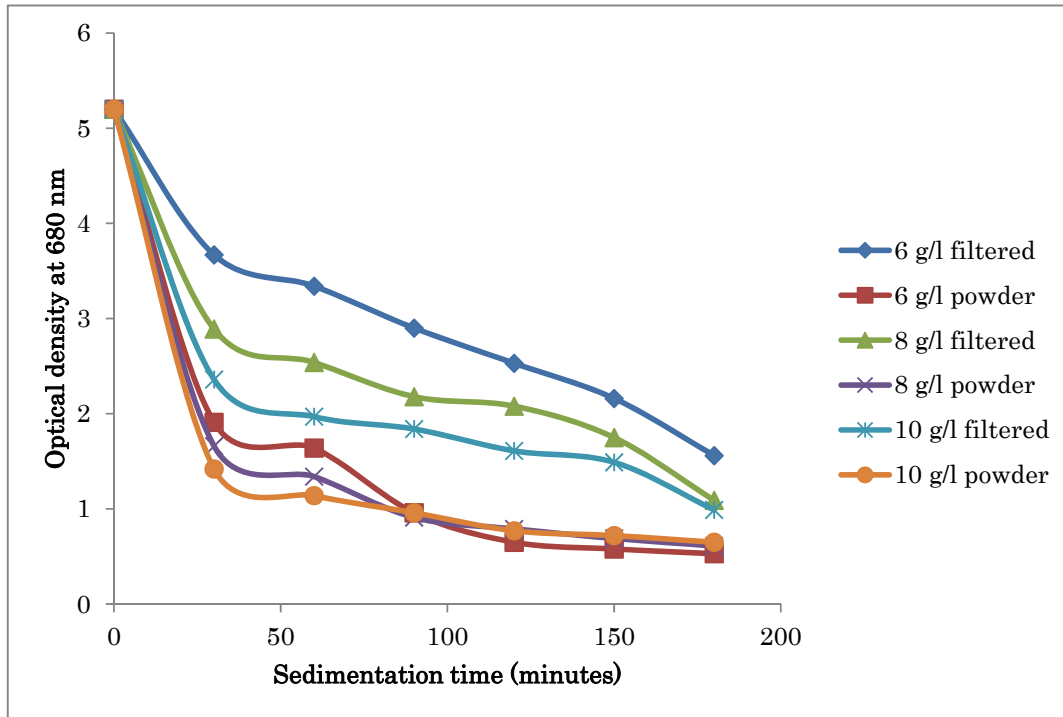
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167 **Figure 1. Effect of various concentrations of powdered and filtered *M. oleifera* seed extract on**
168 **sedimentation of *Chlorella variabilis* cells. The various concentrations of the seed powder or filtrates**
169 **were added to the culture in test tubes. They were properly mixed and allowed to stand. The optical**
170 **density (absorbance) of the upper layer was measured at time intervals.**

171

172 The effects of higher concentrations of the *M. oleifera* seed powder and extracts on cell
173 sedimentation were investigated and the results are shown in Figure 2. The rates of
174 sedimentation were also concentration dependent. However, increasing the *M. oleifera* seed
175 powder concentration from 6 g/L to 10 g/L, did not result in any significant difference ($p >$
176 0.05) in the amount of sedimented cells after 90 minutes of incubation. More than 80%
177 sedimentation was obtained in the cultures treated with *M. oleifera* seed powders higher than
178 6%. When filtrates of *M. oleifera* seed extracts were used, 37%, 54%, and 62%
179 sedimentations were obtained for 6g/L, 8 g/L and 10 g/L, respectively. These were lower than
180 the corresponding values obtained when *M. oleifera* seed powders were used. However, it is
181 important to note that by adding extract from 10 g/L *M. oleifera* seed powder to *Chlorella*
182 *variabilis* culture and prolonging the incubation time to 180 minutes, as high as 80% of the
183 cells sedimented and thus efficiently harvested.

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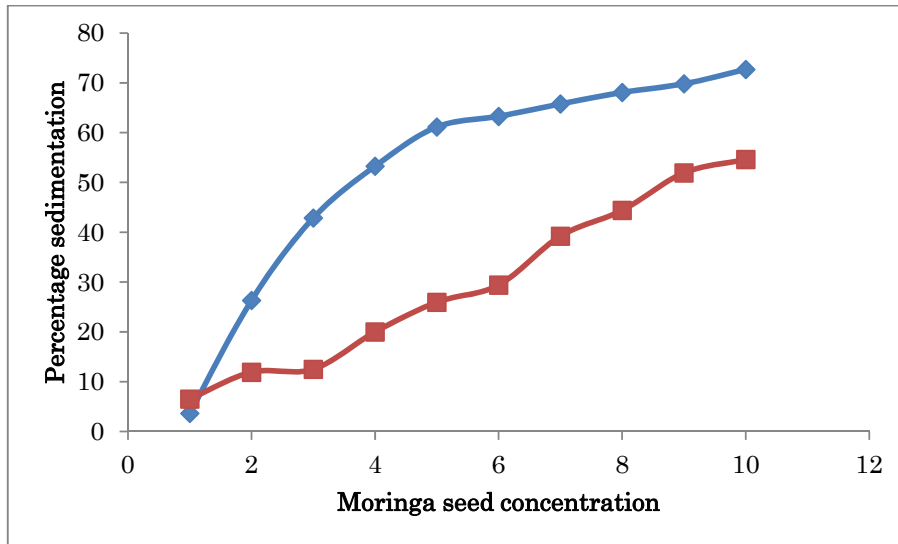
187 **Figure 2. Effect of concentrations of powdered and filtered *M. oleifera* seed extract on**
 188 **sedimentation of *Chlorella variabilis* cells. The experimental procedure is as explained**
 189 **for Figure 1.**

190

191 A comparison of the percentage sedimentation of *Chlorella variabilis* culture after 30
 192 minutes treatment with *M. oleifera* seed powder and filtrate is shown in Figure 3. For the
 193 short incubation time of 30 minutes, about 74% of the cells can be harvested by addition of
 194 10 g/L of *M. oleifera* seed powder. However, with 5 g/L, only about 60% of the cells
 195 sedimented after 30 minutes of incubation. In the case of extract, there was almost linear
 196 relationship between the filtrate concentration and percentage cell sedimentation after 30
 197 minutes. It is worthy to note that addition of extract from 10 g/L resulted in 56%
 198 sedimentation. Although, the use of extract in place of powder resulted in a significant
 199 decrease in the sedimentation ($p > 0.05$) for all the concentrations tested, the advantage of
 200 using the extract is that there is no need for separation of the seed debris from the cells after
 201 sedimentation. Although *M.oleifera* seed is edible and has been reported to have many
 202 therapeutic values, depending on the intended microalgae cell usage, it may be very necessary
 203 to separate the seed debris because of the possible effects of *M. oleifera* seed powder on the
 204 taste, and activities of the harvested cells. On the other hand, the seed debris after the
 205 extraction can potentially be used as feed and food additives. In this study, extraction was
 206 done for only 30 minutes with cold water. The extraction yield can be increased by increasing
 207 the extraction time, as well as using other treatments such as hot water or other solvents. The
 208 use of organic solvents such as ethanol and ethyl acetate may result in a significant increase
 209 in the extraction yield. However, it will add to the cost of extraction and the solvents must be

210 evaporated before use, thus adding to the complexity and cost of the process.

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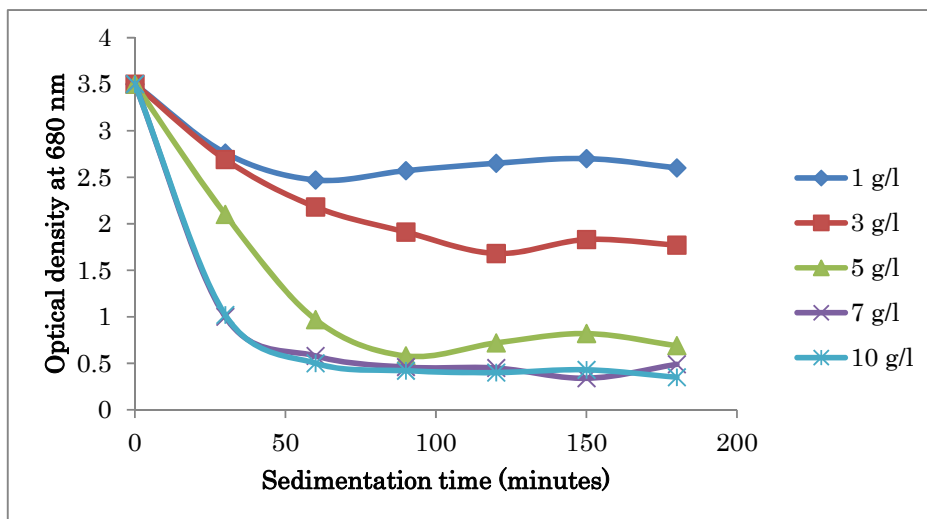
214 **Figure 3. Comparison of the effects of *M. oleifera* seed powder and filtered seed extract**
215 **on percentage sedimentation of *Chlorella variabilis* cells after 30 minutes of incubation.**

216 **The percentage sedimentation was calculated as explained in subsection 2.6.**

217

218 The above results have shown that the percentage sedimentation (amount of cells
219 harvested) can be increased by increasing the concentration of the *M. oleifera* seed or
220 prolonging the sedimentation time. The choice would depend on the type of microalga cell.
221 Increasing the concentration of the *M. oleifera* seed will increase the harvesting cost and the
222 economic feasibility of using very high concentration of the seed depends on the value of the
223 microalgae. On the other hand, prolonging the sedimentation time reduces the culture time if
224 artificial light is used or if the harvesting is done in the day time. However, for open door
225 cultures utilizing solar light, the harvesting can be done at night. Nevertheless, the stress of
226 sedimentation on the cells must be considered. This depends on the type of cells, and there is
227 a need to evaluate the sensitivity of the target cells to long time sedimentation.

228 In the course of this study, it was found that the extracts were easily contaminated by
229 molds during storage at room temperature. Thus, the effect of autoclaving the extract on the
230 efficacy of sedimentation was investigated. The results showed that the compound
231 responsible for the sedimentation is heat stable and addition of the autoclaved extract resulted
232 in efficient sedimentation of *Chlorella variabilis* cells. As shown in Figure 4, with an initial
233 optical density of 3.5, addition of autoclaved *M. oleifera* seed extract resulted in the
234 sedimentation of the cells in concentration dependent manner. After 60 minutes of
235 sedimentation, the optical densities of the cultures treated with autoclaved extracts from 1 g/L,
236 3 g/L and 5 g/L decreased to 2.5, 2.2, and 0.9, respectively. However, there was no significant
237 difference in the optical density of the cultures treated with autoclaved extracts from 7 g/L
238 and 10 g/L. In both cases, the optical density decreased to about 0.52.



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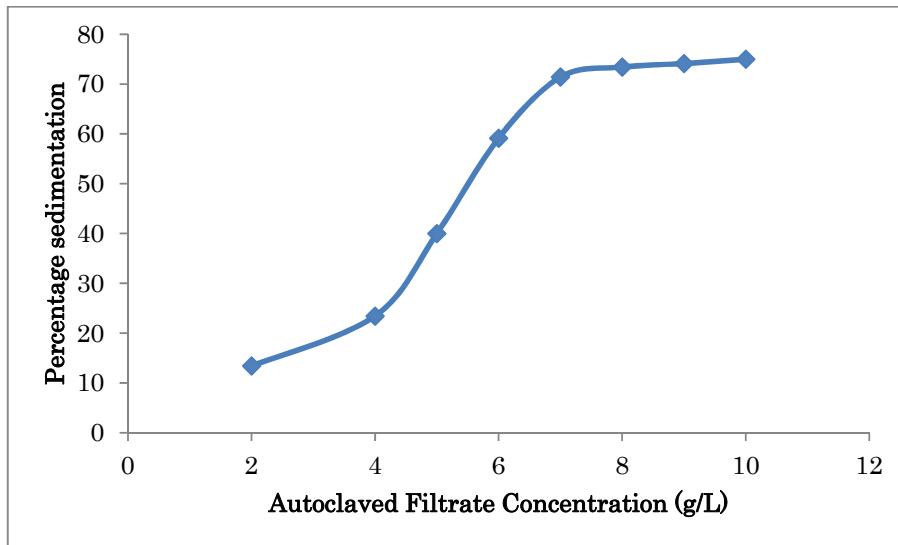
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242 **Figure 4. Effect of autoclaved *Moringa oleifera* seed filtered extract on sedimentation of**
 243 ***Chlorella variabilis* cells. The experimental procedure was as explained for Figure 1.**

244

245 The dependence of the percentage sedimentation on the concentration of the seeds used
 246 for extraction is shown in Figure 5. The percentage sedimentation increased almost linearly
 247 with increase in the concentration of the seeds used for extraction up to 7 g/L. Although the
 248 initial cell concentration (OD = 3.5) was lower than the concentration used in Figure 1 (5.2),
 249 it is important to note that even with the autoclaved extracts, the sedimentation rates were
 250 very high. With extracts from 7 g/L, more than 70% of the cells in a culture with optical
 251 density of 3.5 sedimented in 30 minutes. This is very significant since it is not necessary to
 252 harvest all the cells during microalgae cultivation. The residual cells may serve as the seed
 253 for the next batch of culture. In fact, depending on the cells and the culture condition, it is
 254 recommended that only about 50% of the cells should be harvested at a time. When too much
 255 cells are harvested, the culture will experience another lag phase leading to poor light
 256 utilization efficiency.

257



258
259

260 **Figure 5. Effect of autoclaved filtered *M. oleifera* seed extract on percentage**
261 **sedimentation of *Chorella variabilis* cells after 30 minutes of incubation. The percentage**
262 **sedimentation was calculated as explained in subsection 2.6.**

263

264 4. Conclusion

265 *Morinag oleifera* seed powder was very efficient in sedimentation of *Chlorella variabilis*,
266 and thus can be used to harvest the cells from the culture broth. Replacing the seed powder
267 with filtered cold water extract of the seed resulted in decrease in the sedimentation rate but
268 high percentage sedimentation was still achieved by increasing the concentration and
269 prolonging the treatment time. Further optimization of the extraction processes requires a
270 better knowledge of the nature of the active ingredients. Okuda et al., [40] reported that the
271 flocculation ingredients are proteins while Bichi [41] noted that they are polyelectrolites.
272 However, the present study suggests that the flocculation-inducing compound in *M. oleifera*
273 seed is apparently heat-stable since autoclaved filtrate of the seed extract was still very
274 efficient in cell sedimentation.

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