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3 **Characterization of fruit wines from baobab (*Adansonia digitata*), pineapple**  
4 **(*Ananas sativus*) and carrot (*Daucus carota*) tropical fruits**  
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6

7 **Abstract**

8 Juices were extracted from baobab, pineapple and carrot fruit pulps, ameliorated to  
9 23°Brix with sucrose and seeded with 3% (v/v) Baker's yeast (*Saccharomyces cerevisiae*).  
10 The juices were fermented at 30°C for 21 days. Changes in pH, titratable acidity and  
11 soluble solids of the juices during fermentation were assessed. The pH, soluble solids and  
12 specific gravity of the juices decreased while titratable acidity increased with  
13 fermentation period. The pH values of the baobab, pineapple and carrot wines are 3.30,  
14 3.52 and 4.4, respectively. The baobab, pineapple and carrot wines have titratable  
15 acidities of 0.06, 0.90 and 0.72 %, respectively. The soluble solids vary from 3% in  
16 pineapple wine to 6 °Brix in baobab wine. The volatile acidities of the wines range  
17 between 0.050 and 0.113 %. The vitamin C contents of the baobab, pineapple and carrot  
18 wines are 285, 43.74 and 6.00 mg/100g, respectively. The beta carotene contents of  
19 baobab, pineapple and carrot wines are 0.60, 6.40 and 1880 mg/100g, respectively. The  
20 baobab, pineapple and carrot wines contain 11.0, 12.0 and 7.60 %( v/v) alcohol,  
21 respectively .The pineapple wine is rated significantly higher (p<0.05) in all the sensory  
22 attributes than the baobab and carrot wines.  
23

24 **Key word:** Baobab, carrot, juice, fermentation, pineapple, wine  
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26 **1.0 Introduction**

27 The baobab (*Adansonia digitata*) tree is common in many parts of Africa and other  
28 tropical countries. However, in Nigeria, they are commonly found wild in the Northern  
29 states. The tree produces fruit pods. The pod is round in shape and has hard pericarp  
30 which contains the pulp and the seed. The pulp has fibrous structure which has high  
31 affinity for water. The pulp has whitish –yellow color which closely resembles the milk

32 color .The raw and processed pulp is sweet and edible. The Hausa-speaking and cattle  
33 Fulani farmers who live in the Savanna regions of Northern Nigeria make use of every  
34 part of the baobab tree. The leaves, either fresh or dried and pulverized, are used for  
35 preparing soup which is poured over dish of porridge made from sorghum or millet flour  
36 (Addy et al., 1984). Fermented seeds of baobab are made into cake and used to flavor  
37 soups. However, unlike the pulp and the leaves, the seed is not a popular item of food in  
38 Nigeria. The stem is used as rope. The pulp is the richest source of ascorbic acid in the  
39 Savanna belt of Nigeria (Addy and Eka, 1984, Amaechi and Obizoba, 1992).When the  
40 fruit pod is ripe; the pulp is removed from the fibers and seeds by kneading in cold water.  
41 The mixture is passed through a sieve. The resulting liquid called *gubdi* in Hausa or *omi*  
42 *obobo* in *Igala* is used by the farmers to dilute thick millet dough (*fura*) to thin gruel  
43 (*kunu*). *Kunu* is the traditional breakfast or mid-day meal in Northern Nigeria. The cattle  
44 owning Fulani used the *gubdi* to mix with cow,s milk (Amaechi and Orizaba, 1992). Milk  
45 and baobab fruit juice mixture is a popular drink with Hausa farmers. The drink is always  
46 available for purchase; particularly during the hot period of the year (October to April)  
47 when new farms are being cleared or hoeing of old farms is taking place preparatory to  
48 sowing. Baobab fruit juice may be suitable as a fermentation substrate for wine  
49 preparation.

50 Pineapple is one of the most popular of the non-citrus tropical and subtropical fruits  
51 because of its attractive flavor and refreshing sugar-acid balance (Arthey, 2005).  
52 Pineapple fruit is available in almost all parts of rural Nigeria at affordable prices (Oyem  
53 et al., 2010). Pineapple may be available fresh, canned and as juice. Pineapple juice  
54 contains high amounts of vitamins C, B<sub>2</sub> and B<sub>6</sub>, in addition to other essential nutrients  
55 and phytochemicals (Akubor, 2016). Pineapple juice has been reported to have laxative  
56 and tonic effects (Arthey, 1995). The juice helps to soothes gastric irritability and is also  
57 used for treatment of jaundice and fever (Hale et al., 2002). In Nigeria, little industrial  
58 value is attached to pineapple in spite of its high phytochemical content. It is only  
59 consumed in the fresh state. The qualities of pineapple juice make it suitable for use in  
60 wine making (Sampson, 1980). Pineapple juice contain 54 mg/100g vitamin C, 12% total  
61 sugars, 0.03% protein,, 0.1% fat, 12 mg calcium, 0.3 mg iron, 0.08% thiamine and 0.1%  
62 mg niacin (Ihekoronye and Ngoddy, 1985; Akubor, 2016 )

63 Carrots (*Daucus carota* L) fruits are cultivated in various parts of West Africa,  
64 particularly in the Northern States of Nigeria. Carrot is a significant source of phenolics,  
65 polyacetylenes and carotenoids (Adegunwa et al., 2002). Carrot is rich in beta carotene,  
66 vitamin C and tocopherol (Adegunwa et al.,2002).Carrot contains oxycarotenoids such as  
67 leutin which is very protective against colon cancer in men and women (Slattery et al.,  
68 2000).The importance of beta carotene to human health is well documented especially in  
69 the reduction of the risk of skin cancer, increase in immune response and protection  
70 against liver damage (Prabhala et al.,1990).The consumption of carrot in Nigeria has  
71 increased tremendously in recent years due to the increased awareness of its health  
72 importance. In Nigeria, fresh carrots are eaten raw or cooked, used as vegetables in stews  
73 and salads and sometimes crushed and preserved for the juice. In Taiwan, where carrot is  
74 cultivated extensively, carrot fruit is commercialized by processing into frozen, dried,  
75 canned and fermented products. Carrot pickle that could store for four months was  
76 reported by Chawla et al., (2005).In Nigeria, processing of carrot fruit into wine has been  
77 reported(Asagbra and Oyewole, 2002, Omole, 2005).

78 Wine is any product obtained from the alcoholic fermentation of juice of grape by yeast  
79 followed by aging process (Ethoirai et al., 1982, Zoecklein, 1990). However, the term is  
80 extended to include all fermented liquors obtained from sweet fruits and vegetables.  
81 Good quality wines have been produced from a number of tropical fruits (Maldonado et  
82 al, 1975, Aderiye et al., 1991; Obanyaju and Ademokoya, 1991, Ogutimein, 1994,  
83 Akubor, 1996, Egbekun and Okai, 2005, Okoro, 2007 Akoma et al., 2007, Savda and  
84 odrigues,2011a,b,2015,Savdva et al.,2011 ).The stimulated interest in the use of tropical  
85 fruits was to reduce the high import duty on imported wines and to benefit from the array  
86 of phytochemicals in the fruits. The composition of substance is one of the critical factors  
87 which determine its suitability for wine production. Tropical fruits such as those  
88 evaluated in this study are not only low in sugar and nutrients but are high in acidity.  
89 These properties do not favor their utilization for wine making, thus, amelioration with  
90 sugar, dilution with water to reduce acidity and mineral supplementation have been  
91 widely practiced( Akoma et al., 2007). Improved method was reported for extraction and  
92 optimization of guava juice for wine production (Sedva et al.,2102) Control of  
93 temperature is a critical factor in wine production particularly in hot climate like Nigeria.

94 The use of *Saccharomyces cerevisiae* and ambient temperature fermentation has been  
95 recommended and practiced (Aderiye et al., 1991, Sevda and Rodrigues, 2011a, b, 2015,  
96 Sedva et al.,2012). The production of wines from baobab, pineapple and carrot fruits  
97 would be a way of expanding the utilization of these fruits. The quality of wine varies  
98 with the fruit type, soil, yeast strain, fermentation temperature and period. Comparative  
99 studies on tropical fruit wines are scarce in the literature. Thus, the objective of this  
100 study was to compare the chemical composition, physicochemical and sensory properties  
101 of wines from baobab, pineapple and carrot tropical fruits. This will bring together in a  
102 single report the qualities of these tropical fruit wines that are scattered in the literature.

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## 104 **2.0 Materials and methods**

### 105 **2.1 Preparation of baobab fruit juice**

106 Mature, ripe and healthy baobab fruits were harvested from a tree in a local farm in Idah  
107 Township, Kogi state, Nigeria. The fruits were sorted as described by Amaechi and  
108 Obizoba (1992) and cleaned of extraneous materials. The woody pericarp of the fruit was  
109 broken with a sharp kitchen knife and the dry pulp was scraped out. The pulp was then  
110 soaked in water (pulp: water, 1:3) for 3h. The mixture was filtered through a double fold  
111 cheese cloth (0.1mm) to obtain the juice (7<sup>0</sup>Brix). Thereafter, the juice was further diluted  
112 with water (juice: water, 1:10) and then ameliorated to 23<sup>0</sup>Brix with sucrose. Potassium  
113 metabisulphite (0.1%, w/v) was added and the juice was pasteurized (60°C, 10 min) and  
114 stored in deep freezer prior to use.

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### 116 **2.2 Preparation of pineapple juice**

117 Mature, ripe and healthy pineapple fruits were harvested from a local farm in Idah  
118 Township, Kogi State, Nigeria. The fruits were washed in tap water contained in a basin,  
119 peeled with a sharp sterile knife. One hundred gramme of the pulp was blended with 300  
120 ml hot distilled water (1:3, pulp: water) in a Kenwood food processor operated at full  
121 speed (1200 rpm) for 10 min. The slurry was filtered through a double folded muslin  
122 cloth. The juice was ameliorated to 23<sup>0</sup>Brix with sucrose. Potassium metabisulphite  
123 (0.1%, w/v) was added and the juice was pasteurized (60°C, 10 min) and stored in deep  
124 freezer prior to use.

125 **2.3 Preparation of carrot juice**

126 Carrot fruits (4kg) were purchased from a local market in Idah Township, Kogi State,  
127 Nigeria. The fruits were washed in tap water contained in a basin and then sorted as  
128 described by Stephens et al. (1979). The edible portions were cut into thin slices with a  
129 sharp sterile knife, blanched in hot water at 80<sup>0</sup>C for 20 min and then blended with 300  
130 ml hot distilled water( 1:3, pulp :water) in a Kenwood food processor operated at full  
131 speed(1200 rpm) for 10 min ( Stephens, 1979). The slurry was filtered through a double  
132 folded muslin cloth. The juice was ameliorated to 23<sup>0</sup>Brix with sucrose. Potassium  
133 metabisulphite (0.1%, w/v) was added and the juice was pasteurized (60<sup>0</sup>C, 10 min) and  
134 stored in deep freezer prior to use.

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137 **2.4 Preparation of yeast culture**

138 Ten gramme dry commercial baker's yeast (*Saccharomyces cerevisae*) was dissolved in  
139 500ml baobab juice preheated at 37<sup>0</sup>C. Diammonium sulphate (0.3%, w/v) was added as  
140 yeast food and the mixture was held in a culture propagating bottle at 30<sup>0</sup>C for 48h.

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142 **2.5 Fermentation of fruit juices**

143 Each of the treated baobab, pineapple and carrot juices (5liters) was poured into each of  
144 the sterilized 6 liter plastic fermenters equipped with taps and then seeded with 3% (v/v)  
145 of the 48h yeast inoculum. The fermenters were closed with robber stoppers fitted with  
146 fermentation locks containing 200ml potassium metabisulphite solution. Each of the  
147 mixtures was incubated at ambient temperature (30 °C) for 21 days. The titratable acidity,  
148 pH and soluble solids of the juices were monitored daily during the fermentation period.  
149 Each of the fermenting juice (young wine) was racked when the evolution of gas  
150 diminished at the end of the primary fermentation. The racked young wine samples were  
151 transferred to clean sterile aspirator bottles with fermentation locks containing 200ml  
152 potassium metabisulphite. Chemical changes (pH, titratable acidity, soluble solids) in the  
153 young wines were monitored daily until gas evolution stopped. The wine samples were  
154 then transferred into wine bottles and stored in a refrigerator at 10+2<sup>0</sup>C for 10 days prior  
155 to analysis.

156 **2.6 Analytical methods**

157 The titratable acidity (% citric acid) was measured by the method of Amerine et al.  
158 (1980). Total soluble solids (<sup>o</sup>Brix) were determined using Abbe refractometer. The pH  
159 was measured with a Pye Unicam pH meter standardized with buffer 4 according to  
160 AOAC (2010) method. Moisture was determined by the oven drying at 105°C to constant  
161 weight. Ash, fat, crude fiber, volatile acidity and fixed acidity were determined by the  
162 methods of AOAC (2010). The protein (N x 6, 25) was estimated by the Kjeldahl method  
163 (AOAC, 2010). Carbohydrate was by simple difference (100 – (% (Moisture +Fat  
164 +Ash+Protein+Crude fiber). Isopropanol, alcohol and methanol contents were  
165 determined as outlined by Amerine and Ough (1980). Ascorbic acid was determined by  
166 the 2, 6-dichlorophenol indophenol dye method following the AOAC (2010).

167 **2.7 Sensory evaluation of wines**

168 A panel of 20 judges (males and females) randomly selected from The Federal  
169 Polytechnic, Idah community evaluated the baobab, pineapple and carrot fruit wines and  
170 a commercial (Capel) wine for taste, color, clarity, flavor and overall acceptability on a 6-  
171 point scale (1=disliked extremely and 6=liked extremely) as described by Ihekoronye and  
172 Ngoddy (1985). The wine samples were presented in 3-digit coded white plastic cups.  
173 The evaluation was carried out in a sensory evaluation laboratory under white light in the  
174 mid morning. Tap water was provided for the judges to rinse their mouths in between  
175 evaluations

176 **2.8 Statistical analysis**

177 The experiments were laid out in completely randomized design. All determinations  
178 were replicated three times. Analysis of variance was performed using statistical package  
179 for Social Sciences software (version 20). Means where significantly different were  
180 separated by the least significant difference (LSD).Significance was accepted at p<0.05.

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183 **3.0 Results and Discussion**

184 **3.1 Physicochemical properties of juices**

185 The physicochemical properties of baobab, pineapple and carrot juices are presented in  
186 Tables1. The pH values of baobab, pineapple and carrot juices were 3.70, 4.01 and 5.30,  
187 respectively. The titratable acidities of baobab, pineapple and carrot juices were 0.68,  
188 0.80 and 0.3 %, respectively. The juices have the same soluble solids contents of 23  
189 °Brix. .The specific gravities of baobab, pineapple and carrot juices were 1.01, 1.06 and  
190 1.09, respectively. These properties of the juices make them suitable substrate for wine  
191 production (Akubor, 1996, Omole, 2005)

192 Table 1: Physicochemical properties of baobab, pineapple and carrot juices

Property	Baobab juice	Pineapple juice	Carrot juice
pH	3.70 <sup>b</sup>	4.01 <sup>b</sup>	5.30 <sup>a</sup>
Titratable acidity(%)	0.68 <sup>a</sup>	0.80 <sup>a</sup>	0.30 <sup>a</sup>
Soluble solids(°Brix)	16.0 <sup>a</sup>	16.0 <sup>a</sup>	3.00 <sup>b</sup>
Specific gravity	1.01 <sup>a</sup>	1.06 <sup>a</sup>	1.09 <sup>a</sup>

193 Means within a row with the superscript were not significantly different (p>0.5)

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195 **3.2 Chemical composition of the juices**

196 The chemical composition of baobab, pineapple and carrot juices fruit juices are  
197 presented in Table 2. The moisture content of carrot juice was 94 %, a value which was  
198 higher than 86 % for pineapple juice and 89 % for baobab juice. The ash contents of the  
199 juices varied from 0.30 % in carrot juice to 1.5 % in baobab juice. The ash content of

200 pineapple juice was 1.00 %. The baobab juice and pineapple juice had protein contents of  
201 1.00 and 1.40 %, respectively while carrot juice has the lowest protein content of 0.40 %.  
202 The crude fat contents of the juices were low where values ranged between 0.10 and 0.50  
203 %. The carrot juice has the lowest crude fiber content of 0.08% in relation to 1.70 % for  
204 baobab juice and 1.50 % for pineapple juice. The carbohydrate content of PJ was 10.5%,  
205 a value which was significantly ( $p < 0.05$ ) higher than 6.30 and 5.00 % for BJ and CJ,  
206 respectively. Baobab juice contained 350 mg/100 ml vitamin C. This amount was  
207 significantly ( $p < 0.05$ ) higher than 46.0 mg/100g for pineapple and 10.0 mg/100 ml for  
208 carrot juice. On the other hand, the beta carotene content of 1900 mg/100ml for the carrot  
209 juice was significantly higher ( $p < 0.05$ ) than those of the pineapple juice (10.0 mg/100g)  
210 and baobab (1.00 mg/100ml). The chemical composition and physicochemical properties  
211 of the baobab, pineapple and carrot juices were similar to those reported by the other  
212 workers (Akubor, 1996, 2011, 2016, Amaechi and Obizoba, 1992). The composition of  
213 these fruit juices make them suitable for wine making. The amounts of vitamin C in  
214 baobab and pineapple juices were high and the high contents of beta-carotene in carrot  
215 juice lend them for use as functional ingredients. Foods containing large quantities of  
216 phytochemicals are associated with reduced risk of cancer, atherosclerosis, heart disease,  
217 osteoporosis, and obesity (Onimawo and Akubor, 2012). The protective role of these  
218 foods is partly attributed to constituents such as phenolic compounds, dietary fiber etc (  
219 Rice-Evans and Packer, 1998).

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229 Table 2: Chemical composition of baobab, pineapple and carrot fruit juices

Composition	Baobab juice	Pineapple juice	Carrot juice
Moisture (%)	89.0 <sup>b</sup>	86.0 <sup>c</sup>	94.0 <sup>a</sup>
Ash (%)	1.50 <sup>a</sup>	1.00 <sup>b</sup>	0.30 <sup>c</sup>
Protein (%)	1.00 <sup>a</sup>	1.40 <sup>a</sup>	0.40 <sup>b</sup>
Crude fat (%)	0.50 <sup>a</sup>	0.20 <sup>a</sup>	0.10 <sup>a</sup>
Crude fiber (%)	1.70 <sup>a</sup>	1.50 <sup>a</sup>	0.08 <sup>b</sup>
Carbohydrate (%)	6.30 <sup>b</sup>	9.90 <sup>a</sup>	5.12 <sup>c</sup>
Ascorbic acid(mg/100g)	350.0 <sup>b</sup>	460.0 <sup>a</sup>	10.0 <sup>c</sup>
Beta-carotene(mg/100g)	2.0 <sup>c</sup>	10.0 <sup>b</sup>	1900.0 <sup>a</sup>

230 Means within a row with the superscript were not significantly different (p>0.5)

### 231 3.3 Fermentation profile of juice

232 The fermentation profiles of the baobab, pineapple and carrot juices are shown in  
233 Tables 3, 4 and 5, respectively. The titratable acidities increased while the pH decreased  
234 steadily with the fermentation period. The soluble solids contents were reduced from  
235 23°Brix to 6.00, 3.00 and 5.00 °Brix for the baobab, pineapple and carrot wines,  
236 respectively at the end of the 21 days of fermentation. The increase in the titratable  
237 acidity of the wines on fermentation was consistent with the fall in pH. Similar  
238 observations were made for wines produced from tropical fruits (1996, Akubor; Egbekun

239 and Ede, 2005). The decrease in pH was desirable as it helped to maintain the pH of the  
 240 wine low enough to inhibit the growth of undesirable microorganisms. The sugars were  
 241 used for alcohol and organic acids production. Although, the fermenting juice was left for  
 242 21days, the fermentation was over at the 7<sup>th</sup> day.

243 Table 3: Fermentation profile of baobab juice

<b>Period(day)</b>	<b>pH</b>	<b>Titrateable acidity(%Citric acid)</b>	<b>Soluble solids(°Brix)</b>
0	4.00 <sup>a</sup>	0.68 <sup>a</sup>	23.0 <sup>a</sup>
2	4.01 <sup>a</sup>	0.69 <sup>a</sup>	22.0 <sup>b</sup>
4	4.37 <sup>a</sup>	0.72 <sup>a</sup>	21.0 <sup>c</sup>
6	3.60 <sup>b</sup>	0.75 <sup>a</sup>	20.0 <sup>d</sup>
8	3.50 <sup>b</sup>	0.78 <sup>a</sup>	18.8 <sup>e</sup>
10	3.3 <sup>b</sup>	0.80 <sup>a</sup>	16.0 <sup>f</sup>
12	3.2 <sup>b</sup>	0.81 <sup>a</sup>	15.0 <sup>g</sup>
14	3.1 <sup>b</sup>	0.81 <sup>a</sup>	13.0 <sup>h</sup>
16	3.1 <sup>b</sup>	0.83 <sup>a</sup>	12.0 <sup>i</sup>
18	3.0 <sup>b</sup>	0.85 <sup>a</sup>	11.0 <sup>j</sup>
20	3.0 <sup>b</sup>	0.87 <sup>a</sup>	10.0 <sup>k</sup>

244 Means(n=3) within a row with the superscript were not significantly different (p>0.5).

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249 Table 4 : Fermentation profile of pineapple juice

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<b>Period(day)</b>	<b>pH</b>	<b>Titratable acidity( %Citric acid)</b>	<b>Soluble solids(°Brix)</b>
0	3.76 <sup>a</sup>	0.80 <sup>a</sup>	23.0 <sup>a</sup>
2	3.70 <sup>a</sup>	0.82 <sup>a</sup>	22.0 <sup>b</sup>
4	3.60 <sup>a</sup>	0.84 <sup>a</sup>	21.0 <sup>c</sup>
6	3.56 <sup>a</sup>	0.86 <sup>a</sup>	18.0 <sup>d</sup>
8	3.54 <sup>a</sup>	0.89 <sup>a</sup>	14.5 <sup>e</sup>
10	3.83 <sup>a</sup>	0.90 <sup>a</sup>	11.0 <sup>f</sup>
12	3.53 <sup>a</sup>	0.91 <sup>a</sup>	8.00 <sup>g</sup>
14	3.52 <sup>a</sup>	0.94 <sup>a</sup>	6.00 <sup>h</sup>
16	3.51 <sup>a</sup>	0.96 <sup>a</sup>	5.0 <sup>i</sup>
18	3.51 <sup>a</sup>	0.97 <sup>a</sup>	4.00 <sup>j</sup>
20	3.50 <sup>a</sup>	0.98 <sup>a</sup>	3.00 <sup>k</sup>

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250 Means (n=3) within a column with the superscript were not significantly different  
251 (p>0.5).

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257 Table 5: Fermentation profile of carrot juice

Period(day)	pH	<b>Titrateable acidity(%citric acid)</b>	Soluble solids(°Brix)
0	5.30 <sup>a</sup>	0.30 <sup>a</sup>	23.0 <sup>a</sup>
2	5.00 <sup>a</sup>	0.49 <sup>a</sup>	21.0 <sup>b</sup>
4	4.80 <sup>a</sup>	0.58 <sup>a</sup>	18.0 <sup>c</sup>
6	4.50 <sup>ab</sup>	0.62 <sup>a</sup>	10.0 <sup>d</sup>
8	4.40 <sup>b</sup>	0.72 <sup>a</sup>	5.00 <sup>e</sup>
10	4.20 <sup>b</sup>	0.75 <sup>a</sup>	4.90 <sup>f</sup>
12	4.10 <sup>b</sup>	0.81 <sup>a</sup>	4.70 <sup>g</sup>
14	4.00 <sup>b</sup>	0.83 <sup>a</sup>	4.50 <sup>h</sup>
16	3.80 <sup>b</sup>	0.84 <sup>a</sup>	4.2 <sup>i</sup>
18	3.70 <sup>b</sup>	0.85 <sup>a</sup>	4.00 <sup>j</sup>
20	3.60 <sup>b</sup>	0.87 <sup>a</sup>	3.50 <sup>j</sup>

258 Means(n=3) within a column with the superscript were not significantly different (p>0.5).

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### 264 **3.4 Physicochemical properties of the wines**

265 The physicochemical properties of the wines are shown in Table 6. The pH of the  
266 baobab, pineapple and carrot juices fruit wines were 3.30, 3.52 and 4.40, respectively.  
267 The baobab, pineapple and carrot fruit wines **have** titratable acidities of 0.83, 0.90 and  
268 0.72, respectively. The baobab wine **has** soluble solids content of 6.00°Brix. This was  
269 closely followed by carrot wine with soluble solids content of 5.00°Brix and then  
270 pineapple wine with 3.00 °Brix. The specific gravities of baobab, pineapple and carrot  
271 wines were 0.86, 0.98 and 1.02, respectively. The volatile acidity of 0.11 % for carrot  
272 wine was higher than 0.06 % for baobab wine and 0.05 % pineapple wine. The baobab,  
273 pineapple and carrot fruit wines **have** fixed acidities of 0.52, 0.46 and 0.58 %,  
274 respectively. The pH values of the wines were comparable to 3.1 reported for African  
275 bush mango fruit wine (Akubor, 1996), 3.3 reported for banana wine but less than that of  
276 the cashew wine (4.18) (Aderiye et al., 1991). A range of 3.10 to 3.6 was recommended  
277 for wines (Amerine et al., 1980). High acidity would ensure high levels of organic acids  
278 in the wine. Organic acids have been reported to inhibit the growth of undesirable  
279 bacteria (Amerine et al, 1980). The low pH of the wines may contribute to high quality  
280 products. The specific gravity, volatile, fixed and titratable acidities were within the  
281 Amerine et al. (1980) range of values for wines. Amerine et al. (1980) had recommended  
282 that the volatile acidity of a young wine should be less than 0.07g/100ml. Acids are the  
283 skeleton of wine (Bruno et al, 1992). Without acids, wine would be flat and flabby  
284 (Bruno et al., 1992) . Malic acid, a fixed acid in wine, gives freshness and sometimes  
285 flavor in wine (Bruno, 1992)

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291 Table 6: Physicochemical properties of baobab, pineapple and carrot wines

Properties	Baobab wine	Pineapple wine	Carrot wine
pH	3.30 <sup>b</sup>	3.52 <sup>b</sup>	4.40 <sup>a</sup>
<b>Titratable acidity(% citric acid)</b>	0.83 <sup>a</sup>	0.90 <sup>a</sup>	0.72 <sup>a</sup>
Soluble solids(°Brix)	6.00 <sup>a</sup>	3.00 <sup>c</sup>	5.00 <sup>b</sup>
Specific gravity	0.86 <sup>a</sup>	0.98 <sup>a</sup>	1.02 <sup>a</sup>
Volatile acidity (%)	0.06 <sup>a</sup>	0.05 <sup>a</sup>	0.11 <sup>a</sup>
Fixed acidity (%)	0.52 <sup>a</sup>	0.46 <sup>a</sup>	0.58 <sup>a</sup>

292 Means (n=3) within a row with the superscript were not significantly different (p>0.5).

### 293 3.5 Chemical composition of the wines

294 The chemical composition of baobab, pineapple and carrot juices fruit juices are  
295 presented in Table 7. The moisture content of carrot wine was 93.0 %, value which was  
296 higher than 89.0 % for pineapple wine but less than 95.0 % for baobab wine. The ash  
297 contents of the wines varied from 0.20 % in carrot wine to 1.00 % in baobab wine. The  
298 ash content of pineapple wine was 0.80%. The protein contents baobab wine, pineapple  
299 wine and carrot wine were 0.50, 0.70 and 0.30 %, respectively .The crude fat contents of

300 the wines like those of juices were low where values ranged between 0.10 and 0.20 %.

301 Carrot wine has the lowest crude fiber content of 0.05% in relation to 0.70 % for baobab

302 wine and 0.50 % for pineapple wine. The carbohydrate content of pineapple wine was

303 8.90 %, a value which was significantly ( $p < 0.05$ ) higher than 2.60 and 6.35 % for baobab

304 and carrot wines, respectively. The baobab wine contained 285 mg/100 ml vitamin C.

305 This amount was significantly higher ( $p < 0.05$ ) than 43.74 mg/100g for pineapple wine

306 and 6.00 mg/100 ml for carrot wine. On the other hand, carrot wine (1800 mg/100ml) has

307 significantly higher amount of beta carotene than pineapple wine (17 mg/100ml) and

308 baobab wine (0.6 mg/100ml). The alcohol contents of baobab wine, pineapple wine and

309 carrot wines were 11.0, 12.0 and 7.60 % (v/v). Isopropanol but not methanol was present

310 in the wines. The high moisture contents of the wines would encouraged microbial

311 growth. The low pH, high acidity and alcohol levels would help in preserving the wines.

312 The lower ash contents of the wines indicated consumption of some of the minerals in the

313 juice by yeast. Similarly, some of the proteins and carbohydrates in the juices may have

314 been used by the yeast during fermentation. The low fat contents of the wines show that

315 they have low risk of developing rancidity( Onimawo and Akubor, 2012).The low level

316 of carbohydrates may have contributed to the low sensory scores for taste received by the

317 wines. A 4.5% residual sugar was reported to improve the taste of bush mango fruit wine

318 (Akubor, 1996). The sugars in the juice were probably utilized for alcohol and organic

319 acids production. The alcohol contents of the wines (7.6- 11%) were within the range of

320 7.5-12.5% (v/v) reported for Clares, Burgundy and Hock wines (Pearson, 1976) and

321 cashew wine (Aderiye et al., 1991). The fruit wines may be classified as table wines

322 based on the recommendation that the alcohol content of table wines should range

323 between 7 and 14 % (v/v) (Amerine et al., 1980). The retention of ascorbic acid is used as

324 estimate for the overall retention of nutrients in food product. This is because it is the

325 least stable nutrient (Onimawo and Akubor, 2012).The high content of ascorbic acid in

326 the baobab and pineapple fruit wines is of nutritional significance. Ascorbic acid acts as

327 an antioxidant in the blood and other body fluids. It regenerates the antioxidant form of

328 vitamin E and enhances iron absorption by keeping iron in its more readily absorbable

329 form (Ihekoronye and Ngoddy, 1985). Iron deficiency is the most wide spread

330 micronutrient deficiency in the world today. The anemia it causes is a major problem

331 among women and young children. Epidemiological data have indicated possible role of  
 332 ascorbic acid in the protection against cancer (Rice-Evans and Packer, 1998) .The high  
 333 beta-carotene content of the carrot wine is of importance to human health. Beta-carotene  
 334 is the precursor of vitamin A and has preventive action against eye diseases and cancer  
 335 (Onimawo and Akubor, 2012). Carotenes enhance immune response and protect skin  
 336 cells against UV radiation. They help to lower the risk of cardiovascular diseases, age  
 337 related vision diseases, asthma and reduce inflammation. Consumers are increasingly  
 338 becoming interested in health benefits of foods and have begun to look beyond the basic  
 339 nutritional benefits of foods to disease prevention and health enhancing compounds  
 340 contained in many foods such the tropical wines assessed in this study. The presence of  
 341 other alcohols such as propanol in the wines would add weight and body, hotness and  
 342 sweetness to the wine (Pearson, 1976)

343 Table 7: Chemical composition of baobab, pineapple and carrot wines

Composition	Boabab wine	Pineapple wine	Carrot wine
Moisture(%)	95.0 <sup>a</sup>	89.0 <sup>c</sup>	93.0 <sup>b</sup>
Ash(%)	1.00 <sup>a</sup>	0.80 <sup>a</sup>	0.20 <sup>b</sup>
Protein( %)	0.50 <sup>a</sup>	0.70 <sup>a</sup>	0.30 <sup>a</sup>
Fat(%)	0.20 <sup>a</sup>	0.10 <sup>a</sup>	0.10 <sup>a</sup>
Crude fiber(%)	0.70 <sup>a</sup>	0.50 <sup>a</sup>	0.05 <sup>a</sup>
Carbohydrate(%)	2.60 <sup>c</sup>	8.90 <sup>a</sup>	6.35 <sup>b</sup>
Ascorbic acid(mg/100g)	285 <sup>a</sup>	43.7 <sup>b</sup>	6.00 <sup>c</sup>
Beta-carotene(mg/100g)	0.60 <sup>c</sup>	6.40 <sup>b</sup>	1880 <sup>a</sup>
<b>Alcohol(% v/v)</b>	<b>11.0</b>	<b>12.0</b>	<b>7.60</b>
Isopropanol	Present	Present	Present
<b>Methanol</b>	<b>Absent</b>	<b>Absent</b>	<b>Absent</b>

344 Means (n=3) within a row with the superscript were not significantly different (p>0.5).

### 345 3.6 Sensory properties of the wines



346 The mean sensory scores of the baobab, pineapple and carrot wines as compared with  
 347 those of the commercial wine (Capel) are presented in Table 8. The pineapple wine was  
 348 rated significantly higher ( $p<0.05$ ) for color than the other wines. This was followed by  
 349 baobab and the reference wines. The carrot wine received significantly lower scores for  
 350 all the sensory attributes evaluated. The scores for clarity of the baobab, pineapple and  
 351 reference wine were not significantly different ( $p<0.05$ ).

352

353 Table 8: Mean sensory scores of baobab, pineapple and carrot wines

Property	Baobab wine	Pineapple wine	Carrot wine	Reference wine(Peach)
Color	4.30 <sup>b</sup>	5.30 <sup>a</sup>	3.90 <sup>c</sup>	4.20 <sup>b</sup>
Clarity	4.30 <sup>a</sup>	4.90 <sup>a</sup>	2.80 <sup>b</sup>	4.60 <sup>a</sup>
Taste	3.40 <sup>b</sup>	4.30 <sup>a</sup>	3.60 <sup>b</sup>	4.90 <sup>a</sup>
Flavor	3.70 <sup>c</sup>	5.00 <sup>a</sup>	3.90 <sup>c</sup>	4.00 <sup>b</sup>
Mouthfeel	4.00 <sup>b</sup>	4.50 <sup>b</sup>	3.80 <sup>b</sup>	5.10 <sup>a</sup>
Overall acceptability	3.50 <sup>c</sup>	5.50 <sup>a</sup>	3.60 <sup>c</sup>	4.50 <sup>b</sup>

354 Means(n=20) within a row with the superscript were not significantly different  
 355 ( $p>0.5$ ). Wines were assessed on 6-point Hedonic scale where 1 =disliked extremely and  
 356 6=liked extremely

357

358 However, the reference and pineapple wine preferred to the other wines n taste. The  
 359 pineapple wine received higher scores for flavor and overall acceptability than the other  
 360 wines including the reference wine. The reference wine was rated higher in mouthfeel  
 361 than the other wines. The pineapple was rated significantly higher than the other wines  
 362 for all the attributes except mouthfeel. The low levels of residual sugars in the baobab  
 363 wine may have contributed to the low palatability score for the taste. Most of the wines  
 364 produced from tropical fruits have poor color (Ojeh, 1980). Red wines have not been  
 365 produced from tropical fruits because of their low contents of extractable red pigments as  
 366 in red variety of grapes (Teniola et al., 2012). Efforts on producing red wines by adding

367 synthetic red colorants or dyes are regulated to prevent toxicity in humans (Teniola et al.,  
368 2012).The pigments in pineapple juice contributed to high appreciation of the pineapple  
369 wine color. The high appreciation of the pineapple wine over the **other** tropical fruit  
370 wines and the control indicate that pineapple juice is suitable for wine production. The  
371 wine was not reported as unpleasant by any member of the panel. The high acidity and  
372 low soluble solids of pineapple may have contributed to its high sensory qualities. Acids  
373 present in foods not only **improve palatability** but also **influence** nutritive values. The  
374 acids influence the flavor, brightness of color, stability, consistency and keeping quality  
375 of the product (Okigbo, 2003).Soluble solids content is one of the most important quality  
376 parameter in fruit processing. About 55% of soluble solids are sugars such as glucose and  
377 fructose and their amounts and proportion influence organoleptic qualities of fruits and  
378 fruit products. Beyond the optimum amount of sugar, taste rating may be reduced.

## 379 **CONCLUSION**

380 Baobab, pineapple and carrot and fruits have high potential for wine making. The wines  
381 produced from baobab, pineapple and carrot fruit juices contained 11, 12 and 7.6 % (v/v),  
382 respectively. The baobab and pineapple wines contained high amounts of ascorbic acid.  
383 The carrot wine contained significantly higher amount of beta- carotene than the other  
384 wines. The use of the fruits would conserve foreign exchange expended on the  
385 importation of wine. However, commercial production of these wines will depend on  
386 availability of the raw materials. The existing baobab trees do not grow rapidly and are  
387 poor yielding. If the potential of this tree is to be fully utilized, the need to improve on the  
388 existing varieties cannot be over emphasized. The beta carotene and vitamin C contents  
389 of the juices were reduced during fermentation of the juices. The fruit wines can be  
390 fortified with these constituents.

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